



Services :

- Gas Turbine Maintenance
- Power Plant Compressor Maintenance - Mechanical installation Works .
- Exust milenum insulation work.
- Supply of construction materials for Oil & Gas projects.
- Supply of Oil and Gas pipes fittings and steel structures .
- Oil filtration and cleaning tanks for Gas Turbine.
- Piping installation work.
- Fire proffing work

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PROJECTS COMPLETED

PROJECTS COMPLETED

	Client	Location
HFO pipe line (12''*200) meter at khur AL Zubair Free Zone	SKA Company	Basra ,IQ
Fire Fighting pipe line (12''*400) meter at khur AL Zubair Free Zone	SKA Company	Basra ,IQ
Naphtha pipe line (10''*150) meter at khur AL Zubair Free Zone	SKA Company	Basra ,IQ
Modification of 3 Tank Gentries to multi fuel capability at khur AL Zubair Free Zone	SKA Company	Basra ,IQ
Replace fuel steel tank bottom (D=25-meter H=12 meter) at khur AL Zubair Free Zone	SKA Company	Basra ,IQ
Pipe line welding (12''*5000) meter	SCOP	Basra ,IQ
Steel Structure Multi size pipe rack at DGS Hammar Mishrif	Samsung Engineering	Basra ,IQ
Pipe line 20''X 2500 meter at WQ2	Samsung Engineering	Basra ,IQ
Pipeline pigging for cleaning & dewatering with Rosen company	Rosen Company	Basra ,IQ
Fire proofing Subcontract with SDCT Company, At Hammar IPF, Zubair IPF and Rafidhya IPF	Weatherford	Basra ,IQ
Hot insulation Subcontract with SDCT company, At Hammar IPF, Zubair IPF and Rafidhya IPF	Weatherford	Basra ,IQ

PROJECTS COMPLETED

Peojects Completed	Client	Consultant
Fire proofing Contract with CGC at WQ2	CGC	Basra,IQ
Fire proofing Contract with Shapoorjy Pallonjy Mideast company	Weatherford	Basra,IQ
Contract with Samsung engineering, at Hammar Mishrif new DGS S-29 erecting & renting scaffolding	ENI	Basra,IQ
Contract with Samsung engineering, at Hammar Mishrif new DGS S-27 Hot Insulation & Cladding	ENI	Basra,IQ
Contract with Samsung engineering, at Hammar Mishrif new DGS P.O.0150 Scaffolding inside Tank 34m dia	ENI	Basra,IQ
Contract with Samsung engineering, at Hammar Mishrif new DGS 10 work orders scaffolding Erection& Renting	ENI	Basra,IQ
Contract with Samsung engineering, at Hammar Mishrif new DGS Oil free air compressor & dryer rental for3 months	ENI	Basra,IQ
Contract with Samsung engineering, at Hammar Mishrif new DGS Manpower supply	ENI	Basra,IQ
Contract with Samsung engineering, at Hammar Mishrif new DGS S-39 Painting	ENI	Basra,IQ
Provision of Pipe line in field BLK#9 with SDCT Company WFT-IRQ-CONT-17-018 Amendment Number #01	ENI	Basra,IQ
Provision of Pipe line in field BLK#9 with SDCT Company WFT-IRQ-CONT-17-018	ENI	Basra,IQ

Peojects Completed	Client	Consultant
Provision of Pipe line in field BLK#9 with SDCT Company WFT-IRQ-CONT-17-018 Amendment Number #03	ENI	Basra,IQ
Water Injection Network Installation Zubair Oilfield Project – EPC of Water Injection System – Leak test and Drying on Raw Gas line – Call off #15 With Drake & Scull Company	ENI	Basra,IQ
Painting & Blasting with INCO Company in Karbala Refinery Project	SCOP	Basra,IQ
Painting & Repairing with Rawad Adyar Shat Al Arab water project	Ministry of water resources in Iraq	Basra,IQ
Sandblast & Repairing water leak from the tank with RAK Oil Services in water injection Project	BP	Basra,IQ
Piping Protection Coating application with A.HAK in SIPD-710 Majnoon Oilfield Development Project	Shell	Basra,IQ
Fire proofing of structural steel works for chemical & flammable warehouse for CCZB with Gulf Catering Co. in Custom control Zone B, West Qurna, Iraq	Luk oil	Basra,IQ
BWSIP-P3 Water proofing activities (Building foundation) for The Arab Contractors – Iraq Branch	Hitachi	Basra,IQ
BWSIP-P3 Water proofing activities (Roof of Building) for The Arab Contractors – Iraq Branch	Hitachi	Basra,IQ

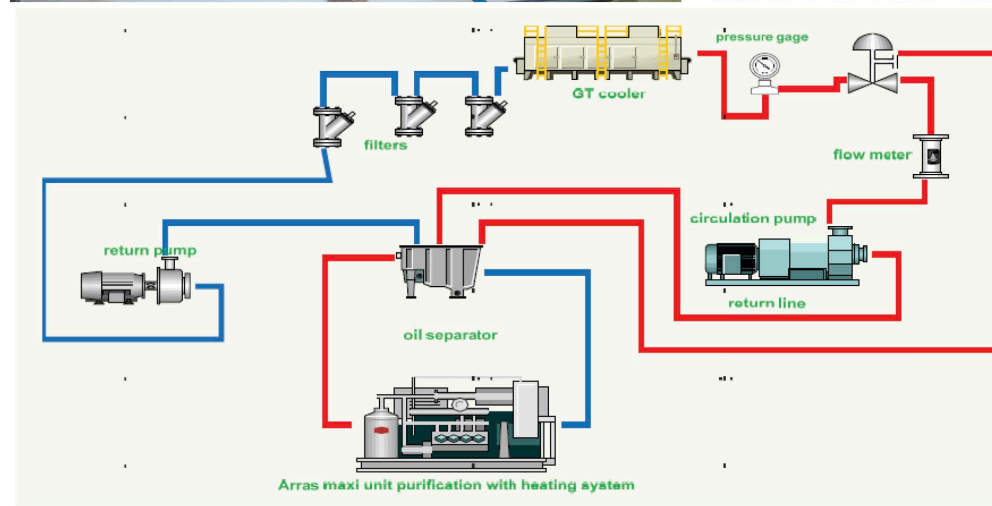
PROJECTS COMPLETED

Peojects Completed	Client	Consultant
Tank cleanining and Oil Filteration for Gas Turbine	PetroChina Halfaya	Missan , IQ
Insulation Work for Exhaust millenium GT	PetroChina Halfaya	Missan, IQ
Supply of insulation materials , including 410SS sheets , Rockwalls blankets , etc	BackerHughes	KAZ, Basra
Materials for relay logic modification- OPC	BackerHughes	KAZ, Basra
Insulation Materials for Halfaya	BackerHughes	Halfaya, Oil Filed
Enclosure Doors and Panels Seal , series adhesive sealant,	BackerHughes	Halfaya, Oil Filed
Material for West Qurna-II Project, IRAQ_ West Qurna, Iraq	BackerHughes	West Qurna, OF
MTL barriers , SMART Transmitters Power Supply KCD2-STC-1, piping and fittings	BackerHughes	West Qurna, OF
Preservation Material , VpCI-308 Pouch, Desicorr for KAZ (Khor Al Zubair) plant – Basra – Iraq	BackerHughes	Khor Al Zubair)



PROJECTS COMPLETED

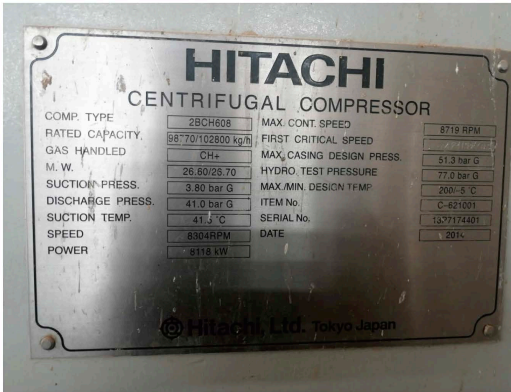
Projects Completed	Client	Consultant
Further Capacity Maximization - Steel Structure	BackerHughes	Rumaila Oil Filed
Supply of General Electric model Auxterminals , Aux. contact blocks 1	BackerHughes	Qatar
IBC Island Mode ST370 piping & fitting materials	BackerHughes	Rumaila Oil Field
Supply of stainless steel piping and fittings	BackerHughes	AL GHARRAF Oil
Ventilation Enclosure upgrade	BackerHughes	KAZ Gas Plant
Supply Maintenance manpower for Gas Turbine	Alqudus Power plant	Al Qudus , Baghdad
Supply Maintenance manpower for maintenance of Hitachi Air compressor	WEIR	CNOOC



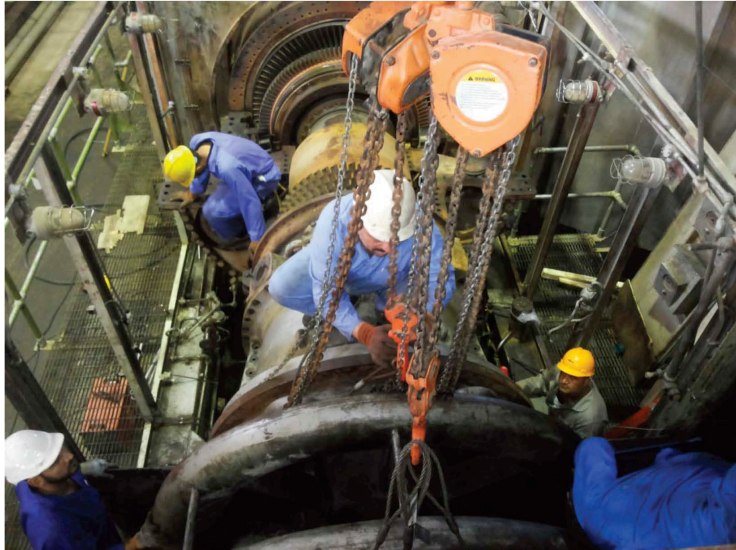
PetroChina Halfaya Project

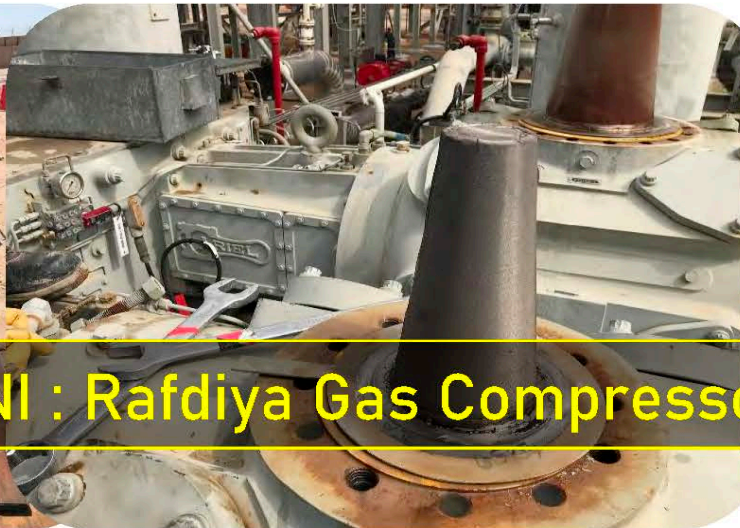
Lube Oil filtration and Oil Tank cleaning Gas Turbine

Maintenance of HITACHI Gas Compressor



Supply Maintenance Manpower for Gas Turbine





ENI : Rafdiya Gas Compressor Maintenance





ENI : Rafdiya Gas Compressor Maintenance

WELDER QUALIFICATION CERTIFICATES

ASAS	WELDER QUALIFICATION RECORD	Page: 1/1 No: 001
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Welder's Name: SHAKIR SADOON GALEE Welding Process Used: SMAW Base Material Welded: SA 283 Gr C Filler Metal Specification (SFA): 5.1 Filler Metal Class (QW 404): E 7018	Stamp No: 9 Process Type: Manual Thickness: 10 mm WPS No: WPS-01
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ACTUAL VALUES	RANGE QUALIFIED
Manual or Semiautomatic Variables for Each Process	
Backing (QW-402) _____	with backing only
ASME P-NO to ASME P-NO (QW-403) _____	P1 to P11
(X) Plate or () Pipe (enter diameter if pipe) _____	Plate, Pipe 2 7/8" and over
Filler Metal F-No (QW 404) _____	with backing F1, F2, F3, F4
Filler Metal Product Form for GTAW (QW 404) _____	N/A
Consumable insert for GTAW (QW 404) _____	N/A
Weld Deposit Thickness for each process (QW404) _____	20 mm maximum
Welding Position (QW 405) _____	Plate, pipe ≥ 24 in. F.V. ; Fillet : F.V. Pipe $> 2 7/8$ in. < 24 in. F
Progression (QW 405) _____	Uphill
Backing gas for GTAW or GMAW (QW-408) _____	Not Applicable
GMAW Transfer Mode (QW-409) _____	Not Applicable
GTAW welding current Type / Polarity (QW409) _____	Not Applicable

GUIDED BEND TEST (QW-462)			
Guided Bend Test Type	QW-462.2(Side)	QW-462.3(a)(Trans R&F)	QW-462.3(b)(Long. R&F)
_____	_____	_____	_____
_____	_____	_____	_____

Visual examination Results (QW-302.4) Radiographic test results (QW-304 and QW-305) Fillet Weld - Fracture Test Macro test fusion Fillet leg size Welding Test Conducted by Mechanical Test Conducted by	Satisfactory AL-JOUD RTJ001-06.04.2016 _____ Length and percent of defects _____ Concavity / Convexity Mustafa Eyuboglu Not Tested Laboratory test no: None
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We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of Section IX of the ASME Code

Prepared by Name: Ali Al-Khayyat Date: 06.04.2016 Signature: _____	Checked by Name: Mustafa Eyuboglu Date: 06.04.2016 Signature: _____	Reviewed by Name: Mustafa Eyuboglu Date: 06.04.2016 Signature: _____	Customer - SKA Name: RAMON DAYAP JUNIOR Date: 06.04.2016 Signature: _____ QA/QC MANAGER
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ASAS	WELDER QUALIFICATION RECORD	 Page: 1/1 No: 001
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Welder's Name: ATA ALLAH HULAIL BARAAK Welding Process Used: SMAW Base Material Welded: SA 283 Gr C Filler Metal Specification (SFA): 5.1 Filler Metal Class (QW 404): E 7018	Stamp No: 10 Process Type: Manual Thickness: 10 mm WPS No: WPS-01
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ACTUAL VALUES	RANGE QUALIFIED
Manual or Semiautomatic Variables for Each Process	
Backing (QW-402) _____	with backing only
ASME P-NO to ASME P-NO (QW-403) _____	P1 to P11
(X) Plate or () Pipe (enter diameter if pipe) _____	Plate, Pipe 2 7/8" and over
Filler Metal F-No (QW 404) _____	with backing F1, F2, F3, F4
Filler Metal Product Form for GTAW (QW 404) _____	N/A
Consumable insert for GTAW (QW 404) _____	N/A
Weld Deposit Thickness for each process (QW404) _____	20 mm maximum
Welding Position (QW 405) _____	Plate, pipe ≥ 24 in. F.V. ; Fillet : F.V. Pipe $> 2 7/8$ in. < 24 in. F
Progression (QW 405) _____	Uphill
Backing gas for GTAW or GMAW (QW-403) _____	Not Applicable
GMAW Transfer Mode (QW-409) _____	Not Applicable
GTAW welding current Type / Polarity (QW409) _____	Not Applicable

GUIDED BEND TEST (QW-462)			
Guided Bend Test Type	QW-462.2(Side)	QW-462.3(a)(Trans R&F)	QW-462.3(b)(Long. R&F)
_____	_____	_____	_____
_____	_____	_____	_____

Visual examination Results (QW-302.4) Radiographic test results (QW-304 and QW-305) Fillet Weld - Fracture Test Macro test fusion Fillet leg size Welding Test Conducted by Mechanical Test Conducted by	Satisfactory AL-JOUD RTJ001-06.04.2016 _____ Length and percent of defects _____ Concavity / Convexity Mustafa Eyuboglu Not Tested Laboratory test no: None
---	--

We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of Section IX of the ASME Code



Prepared by Name: Ali Al-Khayyat Date: 06.04.2016 Signature: _____	Checked by Name: Ali Al-Khayyat Date: 06.04.2016 Signature: _____	Reviewed by Name: Mustafa Eyuboglu Date: 06.04.2016 Signature: _____	Customer - SKA Name: RAMON DAYAP JUNIOR Date: 06.04.2016 Signature: _____ QA/QC MANAGER
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	Contractor Project Description: Modifications to fuel Storage and Distribution Terminal at Khor Al Zubair Free Zone, Basra Iraq	 <small>المنطقة الحرة كور آل Zubair Khor Al Zubair Free Zone</small>			
		Doc. No:			
		SK8004A-PMT-QCP-004			
	Document title:	Contract No.	Sh.	R	
		SK8004A	Page 1 of 6	A	



Modifications to fuel Storage and Distribution Terminal at Khor Al Zubair Free Zone, Basra Iraq

WELDER QUALIFICATION

Gantry Modification at Khor Al Zubair Free Zone, Basra Iraq

	Modifications to fuel Storage and Distribution Terminal at Khor Al Zubair Free Zone, Basra Iraq	
Status	Description	sign
A	Approved & issued for construction	
B	Approved with comments, proceed with further work	
C	Not approved, revised & resubmit	
D	Retained for information	

A	Issued for Approval	SGS	SGS	SGS	04/27/2017
Rev.	Description	Prepared	Checked	Approved	Date

	Contractor Project Description: Modifications to fuel Storage and Distribution Terminal at Khor Al Zubair Free Zone, Basra Iraq	 المنطقة الحرة كور الزبير Khor Al Zubair Free Zone		
		Doc. No:		
		SK8004A-PMT-QCP-004		
	Document title: WELDER QUALIFICATION	Contract No.	Sh.	R
		SK8004A	Page 2 of 6	A

REV. NO.	REV DATE	REVISED PAGE	REVISION DESCRIPTION
A	04/27/2017		Issued for approval

ASAS	WELDER QUALIFICATION RECORD		Page: 1/1
			No: 001

Welder's Name:	SINAN ABULJALEEL YASIN	Stamp No:	W1
Welding Process Used:	SMAW	Process Type:	Manuel
Base Material Welded:	A 106 B	Thickness:	8 mm
Filler Metal Specification (SFA):	E 7018	WPS No:	QCP-03
Filler Metal Class (QW 404):	E 7018		

ACTUAL VALUES		RANGE QUALIFIED
Manual or Semiautomatic Variables for Each Process		
Backing (QW-402)	With Backing	with backing only
ASME P-NO to ASME P-NO (QW-403)	P1 to P1	P1 to P11
()Plate or (x) Pipe (enter diameter if pipe)	8"	Plate,Pipe 2 7/8" and over
Filler Metal F-No(QW 404)	F4	with backing F1,F2,F3,F4
Filler Metal Product Form for GTAW (QW 404)	N / A	N / A
Consumable insert for GTAW (QW 404)	N / A	N / A
Weld Deposit Thickness for each process(QW404)	8 mm	16 mm maximum
Welding Position(QW 405)	6G	Plate,pipe ≥ 24in.:All : Fillet : All Pipe>2 7/8 in.< 24 in.:All
Progression(QW 405)	Uphill	Uphill
Backing gas for GTAW or GMAW (QW-408)	Not Applicable	Not Applicable
GMAW Transfer Mode (QW-409)	Not Applicable	Not Applicable
GTAW welding current Type / Polarity(QW409)	Not Applicable	Not Applicable

GUIDED BEND TEST (QW-462)			
Guided Bend Test Type	QW-462.2(Side)	QW-462.3(a)(Trans R&F)	QW-462.3(b)(Long. R&F)

Visual examination Results (QW-302.4)	Satisfactory
Radiographic test results (QW-304 and QW-305)	Satisfactory
Fillet Weld - Fracture Test	Length and percent of defect: _____
Macro test fusion	
Fillet leg size	Concavity / Convexity: _____
Welding Test Conducted by	Mustafa Eyuboglu
Mechanical Test Conducted by	Not Tested Laboratory test no: None

We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of Section IX of the ASME Code

Prepared by	Checked by	Reviewed by SGS	Customer -SKA
Name : Ali Al-Khayyat Date : 20.04.2017 Signature	Name : Ali Al-Khayyat Date : 20.04.2017 Signature	Name : Mustafa Eyuboglu Date : 20.04.2017 Signature	Name : Date : Signature

ASAS	WELDER QUALIFICATION RECORD		Page: 1/1
			No: 001

Welder's Name:	ATTA ALLAH HULAIEL	Stamp No:	W3
Welding Process Used:	SMAW	Process Type:	Manuel
Base Material Welded:	A 106 B	Thickness:	8 mm
Filler Metal Specification (SFA):	E 7018	WPS No:	QCP-03
Filler Metal Class (QW 404):	E 7018		


ACTUAL VALUES		RANGE QUALIFIED
Manual or Semiautomatic Variables for Each Process		
Backing (QW-402)	With Backing	with backing only
ASME P-NO to ASME P-NO (QW-403)	P1 to P1	P1 to P11
()Plate or (x) Pipe (enter diameter if pipe)	8"	Plate,Pipe 2 7/8" and over
Filler Metal F-No(QW 404)	F4	with backing F1,F2,F3,F4
Filler Metal Product Form for GTAW (QW 404)	N / A	N / A
Consumable insert for GTAW (QW 404)	N / A	N / A
Weld Deposit Thickness for each process(QW404)	8 mm	16 mm maximum
Welding Position(QW 405)	6G	Plate,pipe ≥ 24in.:All : Fillet : All Pipe>2 7/8 in.< 24 in.:All
Progression(QW 405)	Uphill	Uphill
Backing gas for GTAW or GMAW (QW-408)	Not Applicable	Not Applicable
GMAW Transfer Mode (QW-409)	Not Applicable	Not Applicable
GTAW welding current Type / Polarity(QW409)	Not Applicable	Not Applicable


GUIDED BEND TEST (QW-462)			
Guided Bend Test Type	QW-462.2(Side)	QW-462.3(a)(Trans R&F)	QW-462.3(b)(Long. R&F)

Visual examination Results (QW-302.4)	Satisfactory
Radiographic test results (QW-304 and QW-305)	Satisfactory
Fillet Weld - Fracture Test	Length and percent of defect: _____
Macro test fusion	
Fillet leg size	Concavity / Convexity: _____
Welding Test Conducted by	Mustafa Eyuboglu
Mechanical Test Conducted by	Not Tested Laboratory test no: None

We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of Section IX of the ASME Code

Prepared by	Checked by	Reviewed by SGS	Customer -SKA
Name : Ali Al-Khayyat Date : 20.04.2017 Signature	Name : Ali Al-Khayyat Date : 20.04.2017 Signature	Name : Mustafa Eyuboglu Date : 20.04.2017 Signature	Name : Date : Signature

ASAS		WELDER QUALIFICATION RECORD		 Page: 1/1 No: 001
Welder's Name: KARAR ABDULAMEER Welding Process Used: GTAW-SMAW Base Material Welded: A 106 B Filler Metal Specification (SFA): 5.1 Filler Metal Class (QW 404): ER 70 S3+ E 7018		Stamp No: W5 Process Type: Manual Thickness: 8 mm WPS No: QCP-03		
ACTUAL VALUES		RANGE QUALIFIED		
Manual or Semiautomatic Variables for Each Process				
Backing (QW-402)	Without Backing (GTAW), with Backing (SMAW) P1 to P1 8"	with or without backing (GTAW), with backing only (SMAW) P1 to P11 Plate, Pipe 2 7/8" and over F6 with or without backing -with backing F1, F2, F3, F4 N / A N / A		
ASME P-NO to ASME P-NO (QW-403) () Plate or (x) Pipe (enter diameter if pipe)	F6, F4 N / A N / A	Filler Metal F-No (QW 404) Filler Metal Product Form for GTAW (QW 404) Consumable insert for GTAW (QW 404)		
Weld Deposit Thickness for each process (QW404)	3 mm (GTAW) + 5 mm (SMAW)	6 mm (GTAW) + 10 mm (SMAW) maximum Plate, pipe ≥ 24 in.: All : Fillet : All Pipe $> 2 \frac{7}{8}$ in. < 24 in.: All		
Welding Position (QW 405)	6G	Progression (QW 405) Backing gas for GTAW or GMAW (QW-408) GMAW Transfer Mode (QW-409) GTAW welding current Type / Polarity (QW409)		
	Uphill Not Applicable Not Applicable Not Applicable	Uphill Not Applicable Not Applicable Not Applicable		
GUIDED BEND TEST (QW-462)				
Guided Bend Test Type	QW-462.2(Side)	QW-462.3(a)(Trans R&F)	QW-462.3(b)(Long. R&F)	
Visual examination Results (QW-302.4) Satisfactory Radiographic test results (QW-304 and QW-305) Satisfactory Fillet Weld - Fracture Test Length and percent of defects: Macro test fusion Concavity / Convexity: Fillet leg size Welding Test Conducted by Mustafa Eyuboglu Mechanical Test Conducted by Not Tested Laboratory test no: None				
We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of Section IX of the ASME Code				
Prepared by Name : Ali Al-Khayyat Date : 20.04.2017 Signature	Checked by Name : Ali Al-Khayyat Date : 20.04.2017 Signature	Reviewed by SGS Name : Mustafa Eyuboglu Date : 20.04.2017 Signature	Customer -SKA Name : Date : Signature	

ASAS		WELDER QUALIFICATION RECORD		 Page: 1/1 No: 001
Welder's Name: ADEL ABDAL REZA Welding Process Used: GTAW-SMAW Base Material Welded: A 106 B Filler Metal Specification (SFA): 5.1 Filler Metal Class (QW 404): ER 70 S3+ E 7018		Stamp No: W4 Process Type: Manual Thickness: 8 mm WPS No: QCP-03		
ACTUAL VALUES		RANGE QUALIFIED		
Manual or Semiautomatic Variables for Each Process				
Backing (QW-402)	Without Backing (GTAW), with Backing (SMAW) P1 to P1 8"	with or without backing (GTAW), with backing only (SMAW) P1 to P11 Plate, Pipe 2 7/8" and over F6 with or without backing -with backing F1, F2, F3, F4 N / A N / A		
ASME P-NO to ASME P-NO (QW-403) () Plate or (x) Pipe (enter diameter if pipe)	F6, F4 N / A N / A	Filler Metal F-No (QW 404) Filler Metal Product Form for GTAW (QW 404) Consumable insert for GTAW (QW 404)		
Weld Deposit Thickness for each process (QW404)	3 mm (GTAW) + 5 mm (SMAW)	6 mm (GTAW) + 10 mm (SMAW) maximum Plate, pipe ≥ 24 in.: All : Fillet : All Pipe $> 2 \frac{7}{8}$ in. < 24 in.: All		
Welding Position (QW 405)	6G	Progression (QW 405) Backing gas for GTAW or GMAW (QW-408) GMAW Transfer Mode (QW-409) GTAW welding current Type / Polarity (QW409)		
	Uphill Not Applicable Not Applicable Not Applicable	Uphill Not Applicable Not Applicable Not Applicable		
GUIDED BEND TEST (QW-462)				
Guided Bend Test Type	QW-462.2(Side)	QW-462.3(a)(Trans R&F)	QW-462.3(b)(Long. R&F)	
Visual examination Results (QW-302.4) Satisfactory Radiographic test results (QW-304 and QW-305) Satisfactory Fillet Weld - Fracture Test Length and percent of defects: Macro test fusion Concavity / Convexity: Fillet leg size Welding Test Conducted by Mustafa Eyuboglu Mechanical Test Conducted by Not Tested Laboratory test no: None				
We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of Section IX of the ASME Code				
Prepared by Name : Ali Al-Khayyat Date : 20.04.2017 Signature	Checked by Name : Ali Al-Khayyat Date : 20.04.2017 Signature	Reviewed by SGS Name : Mustafa Eyuboglu Date : 20.04.2017 Signature	Customer -SKA Name : Date : Signature	